TD\$4 OLD OLD OLD ALO		1 40	TIVITV	1/1/	084	DN / 11	LCLIF	- 0.	I DN 4	LEGE	1			
A DYTK P14 TPM CIRCLE NO TPM CIRCLE NA			TIVITY SS NO. / STEP	KK	QM	PM JI	H SHE	OT	DIVI	E&T	1 KA171	EN IDE	A CH	FFT
ADVIK P14 TPM CIRCLE NO DEPT :- Assemb	oly Shop		SULT AREA	P	Q	DEF :- A	С	D	S	М			JA VIII	
CELL : CELL NAME:- M/c. & Assy. Shop			/STAGE :- M/c								Machini	ng		
KAIZEN THEME: To Reduce the Consumable Cost in Shop Floor.		IDEA :- Provision of cleaning for used Hand Gloves.												
•		COUNTE	RMEASURE:-	Provid	led CI	eaning			BENC		K	46%		
WIDELY/DEEPLY:-		resources to House Keeping Team to make reuse of used dirty Hand Gloves.							TARGET 23% KAIZEN START 06.02.2014					
	KAIZEN START 06.02.2014 KAIZEN FINISH 08.02.2014													
PROBLEM / PRESENT STATUS :- Present									33322311					
Consumable Cost Per Component is								TEAM MEMBERS :-						
								Ravi Kumar						
								Pramod Kumar BENEFITS:-						
							100							
								1. Save INR 18000/Annum.						
			11-12		1		1 - J							
	nemann	- JA	一个				A STATE OF							
							4							
									KAIZEN SUSTENANCE					
	DEFORE			The second second second	The Control of the Co		ΛГΤΓ	-D	WHA ⁻	т то	DO: Issi	ie of Hai	nd Glo	ves
BEFORE		AFTER						-r	on replacement basis.					
WHY - WHY ANALYSIS :-		RESULT :-							HOW TO DO:					
Why1: Consumable CPC is 46%. Why2: Hand Gloves thrown in Scrap Yard. Why3: Thrown in Scrap Yard after usage. Why4: No Provision to clean the used Hand Gloves.									FREQUENCY : Daily					
		Consumable Cost							- Table 1 - Daily					
		1000/												
		120% 100%												
		100% -												
		80% -							COST INCURRED FOR MAKING KAIZEN					
DOCTORIOS N. D		60% -						MATERIAL COST LABOUR COST TOTAL COST						
ROOT CAUSE :- No Provision of cleaning for used Hand Gloves.							1717	IN RS IN RS IN RS						
		₹3.70						90	SCODE & DIAN COD HODIZONTAL DEDI OVIMENT					
REGISTRATION NO. & DATE: 04 & 13.02.14									SR. CELL TARGET RESPONSIBILITY STATUS					
		0% -								ELL	TARGET	RESPONSI	BILITYS	TATUS
REGISTERED BY :- Guru Basappa		Before After					· _	.						
MANAGER'S SIGN :- Ravi Gouda		Deloie Altei							_					