

CELL :----- CELL NAME:- M/c. & Assy. Shop MACHINE / STAGE :- M/c. Shop & Assy. Shop OPERATION :- Machining

KAIZEN THEME : To Reduce the Consumable Cost in Shop Floor.

IDEA :- Provision of cleaning for used Hand Gloves.

WIDELY/DEEPLY:-

COUNTERMEASURE:- Provided Cleaning resources to House Keeping Team to make reuse of used dirty Hand Gloves.

BENCHMARK	46%
TARGET	23%
KAIZEN START	06.02.2014
KAIZEN FINISH	08.02.2014

PROBLEM / PRESENT STATUS :- Present Consumable Cost Per Component is 46%.



BEFORE

AFTER

TEAM MEMBERS :-
 Ravi Kumar
 Pramod Kumar

BENEFITS :-

1. Save INR 18000/Annum.

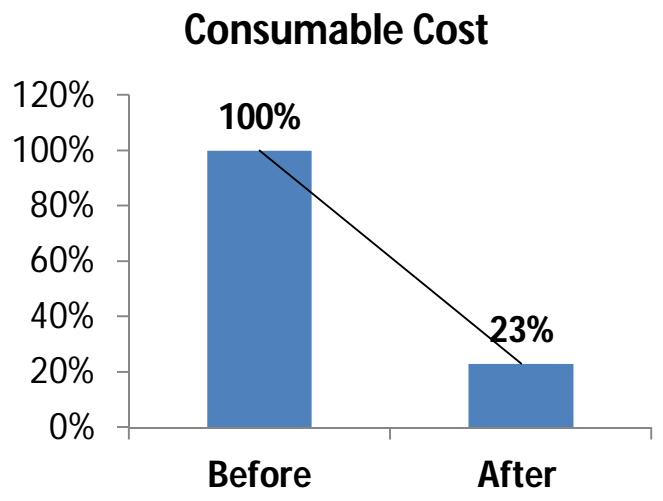
KAIZEN SUSTENANCE

WHAT TO DO: Issue of Hand Gloves on replacement basis.

HOW TO DO:------
FREQUENCY : Daily

WHY - WHY ANALYSIS :-
Why1: Consumable CPC is 46%.
Why2: Hand Gloves thrown in Scrap Yard.
Why3: Thrown in Scrap Yard after usage.
Why4: No Provision to clean the used Hand Gloves.

RESULT :-



COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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ROOT CAUSE :- No Provision of cleaning for used Hand Gloves.

REGISTRATION NO. & DATE : 04 & 13.02.14

REGISTERED BY :- Guru Basappa

MANAGER'S SIGN :- Ravi Gouda